



-an indicator of the health of the cell



6th Bioanalytical School

INCTBio, Londrina, Brazil
29th November 2018

'Biologics' make up 7 out of the 10 best selling drugs in 2018



1. Humira® autoimmune-RA	12.05 billion dollars
2. Enbrel® autoimmune-RA	10.50 billion dollars
3. Remicade® autoimmune-RA	10.20 billion dollars
4. Advair/Seretide® Beta-2 agonist	9.25 billion dollars
5. Lantus® insulin analogue	9.00 billion dollars
6. Rituxan® (MabThera) anti-cancer	8.80 billion dollars
7. Avastin®	8.00 billion dollars
8. Herceptin® anti-cancer	7.90 billion dollars
9. Crestor® cholesterol lowering statin	6.80 billion dollars
10. Abilify® anti-psychotic drug	6.50 billion dollars

Green – Biopharma biologic Blue – Pharma chemical drug

Why measure/monitor cell surface glycosylation of CHO cells?

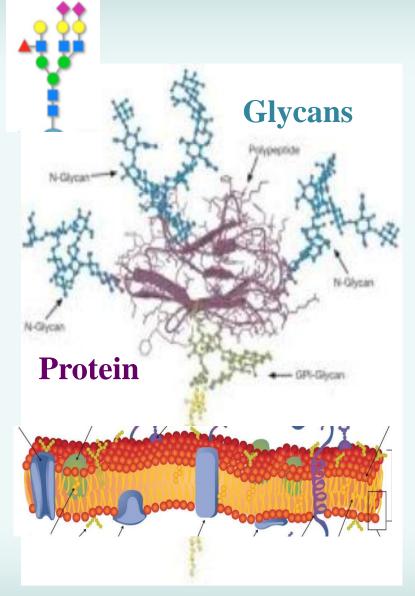


Flavio Ferreira

- The Chinese Hamster Ovary (CHO) cell is the most commonly used cell to produce Biopharmaceuticals (10,000 litre bio-reactors)
- Many of these batches fail leading to high cost
- There is a need for a fast and accurate way to monitor the health of these cells in the bioreactor
- Changes in cell surface glycosylation are an early indicator of CHO cell health
- If this can be measured quickly then 'remedial' action may be taken in time to save the expensive bioreactor runs

Cell Surface Glycosylation





The surface of all cells are covered in surface glycans

These surface glycans are nearly always attached to proteins

These surface glycans are involved in cell recognition, adhesion etc

If the cell is stressed the surface Glycoprofile is often the to alter......

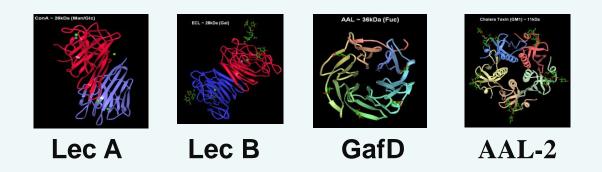
Detecting glycosylation changes at the cell surface using novel 'lectin probes'



Lectins – proteins with high Glycan selectivity

Lectin probes – labelled biotinylated lectins used to probe the glyco-surface of a cell

Novel recombinant lectins derived from micro-organisms



Target – the Chinese Hamster Ovary (CHO) cell

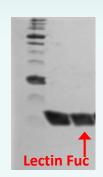
Recombinant production of pure lectin proteins



 Clone, express & purify lectins from bacterial host cells





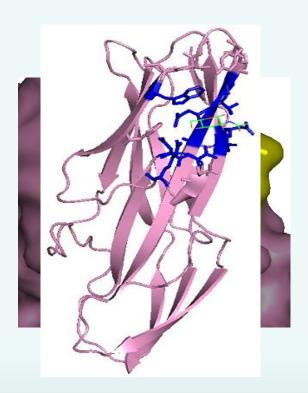


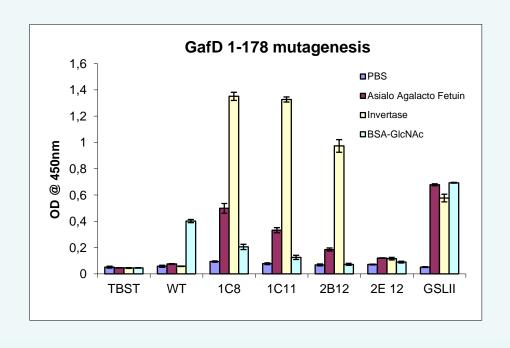
- These lectins have the ability to selectively bind; Manose, Fucose, GlcNAc, GalNAc and Sialyic acid
- Able to extend the 'lectin library' by site directed mutagenesis
 - able to alter both the lectins affinity and specificity for glycans

Expanding the 'Lectin probe' library by site-directed mutagenesis



Mutagenesis – altered affinities as measured by ELLA



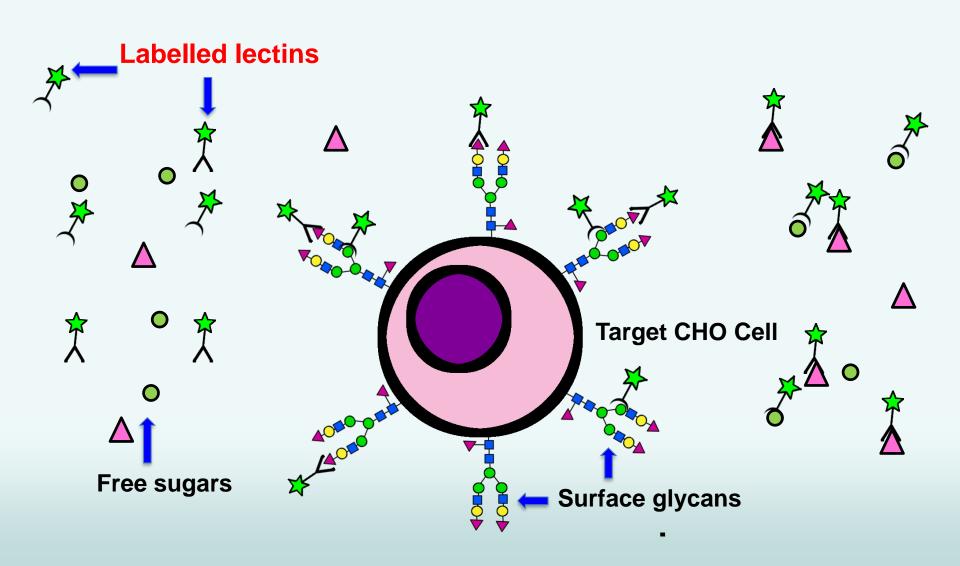


Roisin Thompson, Aileen Creavin, Michael O'Connell, Brendan O'Connor 'Optimisation of the enzyme-linked lectin assay for enhanced glycoprotein and glycoconjugate analysis'. (2011) Analytical Biochemistry, 413, 2, 114-122.

Lectin probes binding onto surface glycans



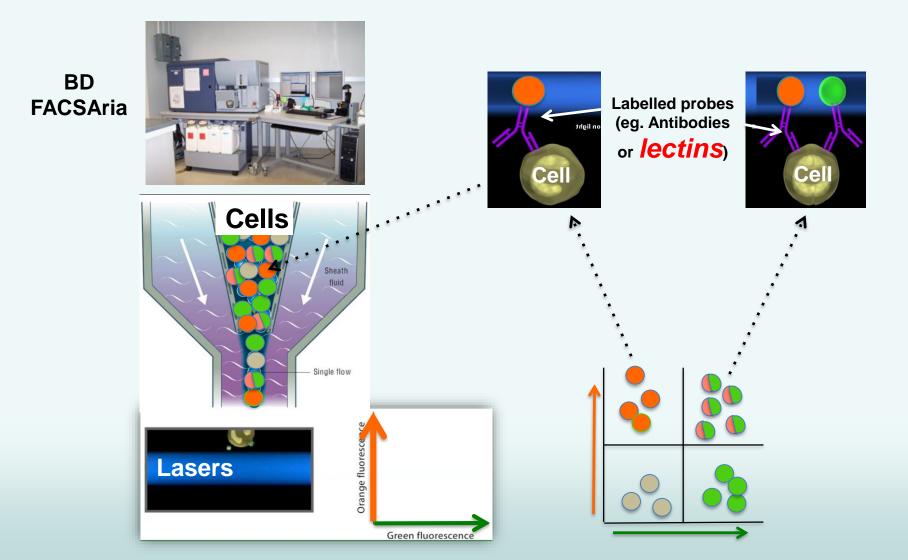
followed by selective elution with free sugar



Measuring Lectin binding using Flow Cytometry

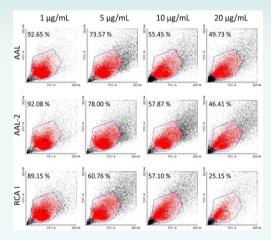


- Flow Cytometry is a multiparametric single cell analysis platform
- May be used to measure the fluorescent properties of cells in suspension.

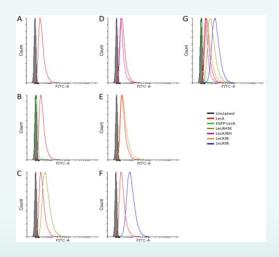


Determining the appropriate lectin probe conc.

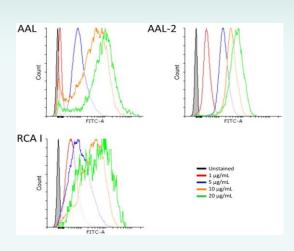




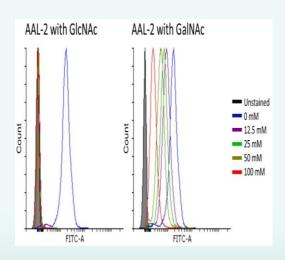
Effect of different lectin conc. binding to CHO cells (% survival)



Differential binding of Lec A and Lec A mutants to CHO cells



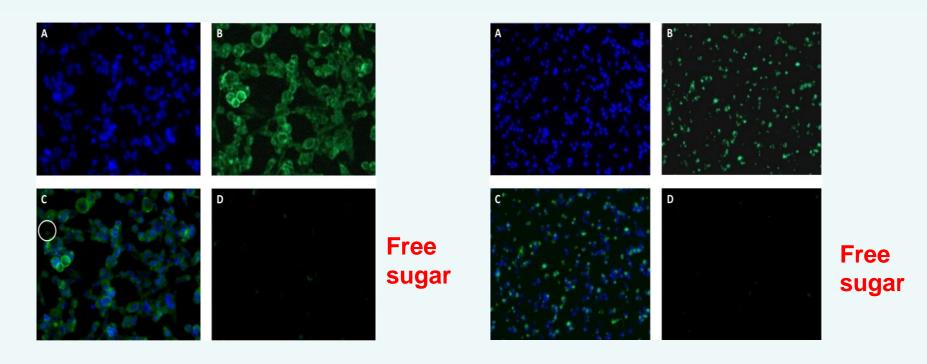
Optimizing % lectin binding to CHO cells



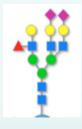
AAL-2 inhibition check with a competitive & non-competitive control free sugar

Visualization of lectin binding to CHO surface





CHO cells probed with AAL lectin probe (Fucose)



CHO cells probed with RCA lectin probe (terminal galactose)

Testing the effect of variations in culture conditions on CHO cell surface glycosylation using lectin probes.



- 1. Is it possible to detect early cell surface glycosylation changes in response to variations in culture conditions such as media depletion, temperature and CO₂ levels ?
- 2. Are these reversible changes if remedial action is taken? i.e. fresh media added or temperature or CO2 level adjustments etc
- 3. Can we identify latest point of 'no return' in these changes i.e. when do the changes become irreversible
- 4. When do these changes reflect changes in the product quality?

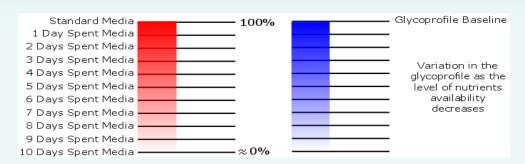
The CHO culture conditions to be varied include;



(probed with multiple lectins of different specificities)

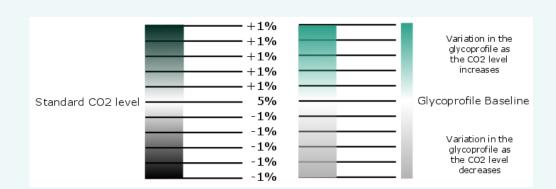
Media Depletion:

(0 to 10.0% day spent media)



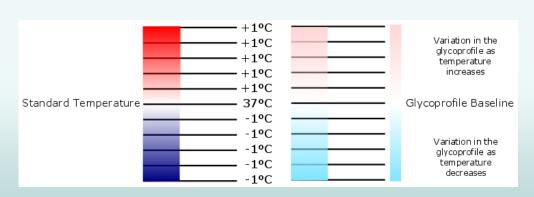
CO₂ levels:

(0% to 5.0 %)



Temperature:

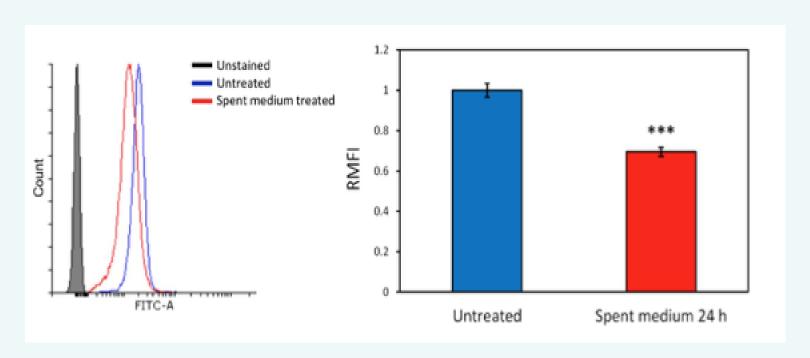
(320C-420C)



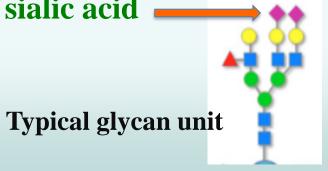
CHO cells probed with MAL-II



following spent medium treatment



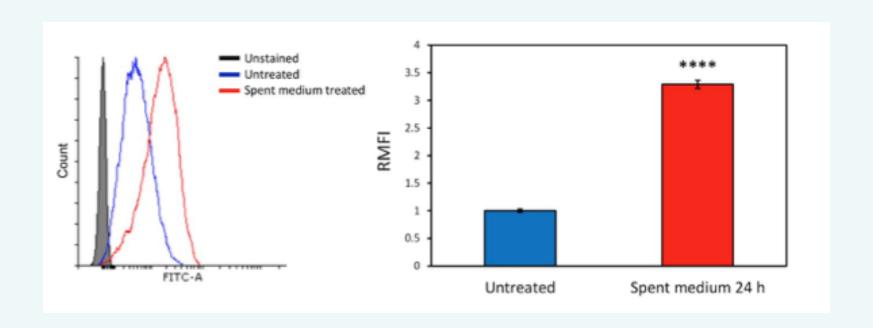
MAL-II has an affinity for 'capping' sialic acid



CHO cells probed with Lec A



following spent medium treatment



Lec A has an affinity for the underlying' galactose

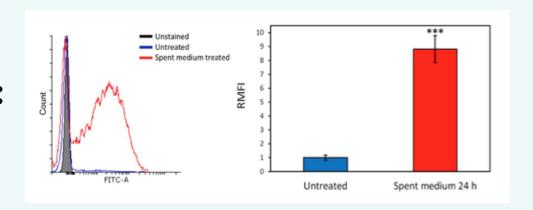
Typical glycan unit



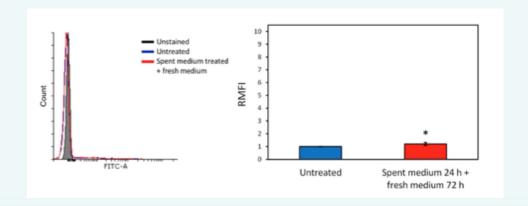


following spent medium & fresh media treatments

Spent media:



Fresh media: (recovery)

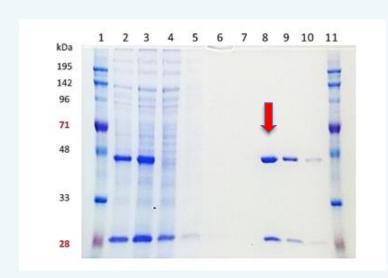


PNA has an affinity for the 'underlying' galactose

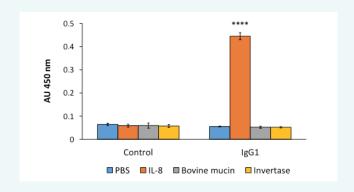




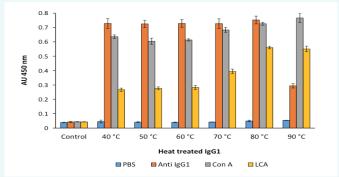
by looking at its glycosylation status



Purification of the antibody product (by Protein G spin columns) secreted from the CHO cells



Measuring Product Glycosylation using the Enzyme Linked Lectin Assay (ELLA)



Equating cell surface glycosylation to product quality !!!!

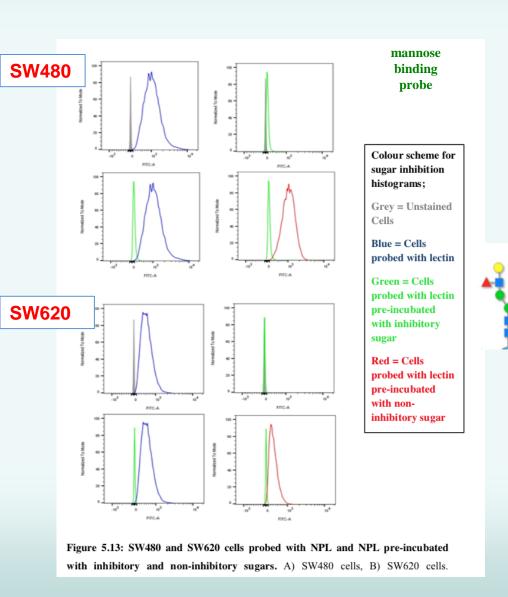


In summary;

- 1. Yes lectin probes may be used to detect early changes in CHO cell surface glycosylation due to cell culture variations
- 2. Yes lectin probes may be used to show that early changes in CHO cell surface glycosylation are reversible when remedial action is taken
- 3. Yes lectin probes may be used to identify the 'point of no return' when changes in CHO cell surface glycosylation become irreversible
- 4. Yes lectins may be used to correlate changes in CHO cell surface glycosylation to changes in the quality of the anti-body based product

Detecting glycosylation changes on the surface of colorectal carcinoma cells (SW480 and SW620)

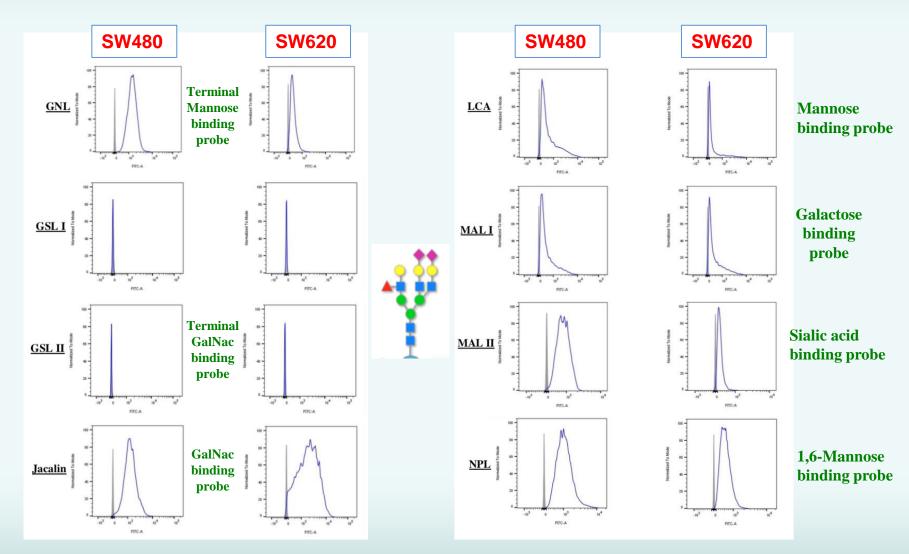




SW480 SW620 fucose AAL binding probe mannose binding Con A probe glcNAc **DSL** binding probe Galactose binding **ECL** probe

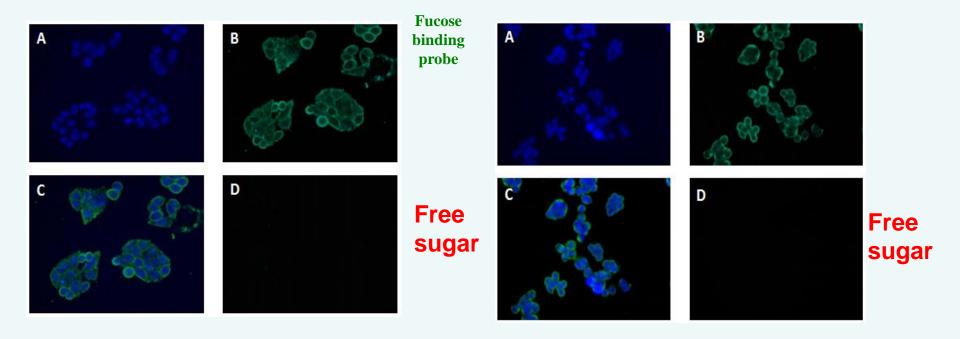
Detecting glycosylation changes on the surface of colorectal carcinoma cells (sw480 and sw620)



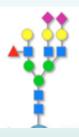


Detecting glycosylation changes on the surface of colorectal carcinoma cells





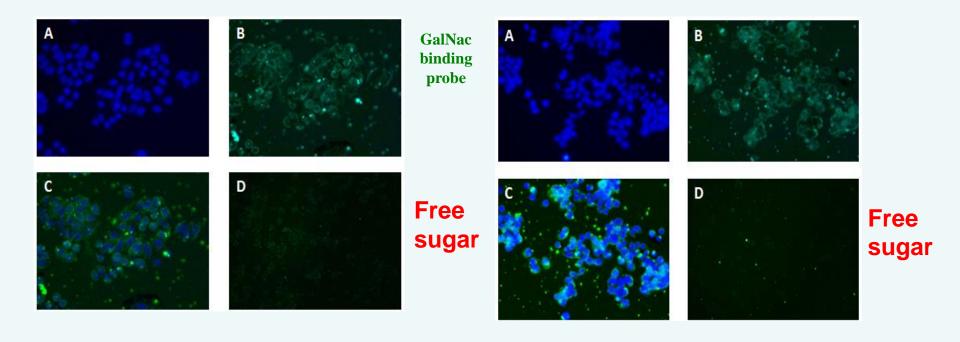
SW480 cells probed with AAL lectin probe



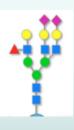
SW620 cells probed with AAL lectin probe

Detecting glycosylation changes on the surface of colorectal carcinoma cells





SW480 cells probed with Jacalin lectin probe



SW620 cells probed with Jacalin lectin probe

Detecting glycosylation changes on the surface of colorectal cancinoma cells



The large decrease (*over 200%*) of sialic acid binding lectins to SW620 cells (*over SW480*) are a direct indication of the loss of the sialic acid capping.

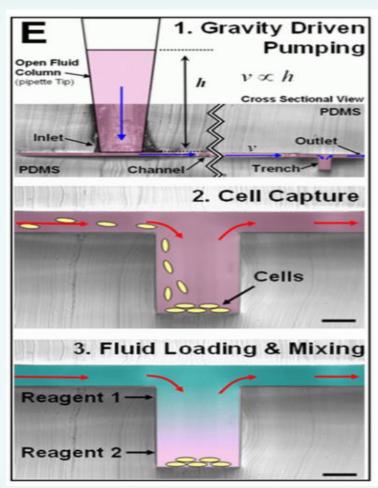
This was found to correspond with a significant increase (*over 150%*) in binding of the galactophilic lectins to the (*now exposed*) underlying Galactose residues of the SW620 cells

Measuring lectin binding to cell surfaces using micofluidic platforms



'Lab-in-a-trench' (LiaT)

- Microfluidic platform
- CHO cells captured by gravity
- Gentle laminar flow
- Lectin probes added
- Lectins may be selectively released by use of free sugars



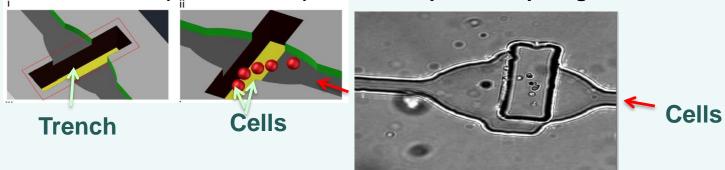
O'Connell T, Walls, D and O'Connor, B. (2014) 'Glycan Profiling at Single Cell Level with the Microfluidic Lab-in-a-Trench Platform: A New Era in Experimental Cell Biology'. *Lab on a Chip*, 14, 3629-3639.

Microfluidic Lab-in-a-Trench Platform

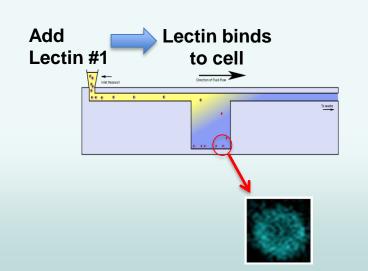
-sequential glycan profiling of single cells



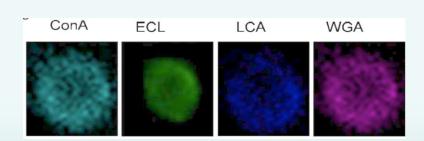




Surface Glycan Profiling using labdelled lectin probes (fluorophores)

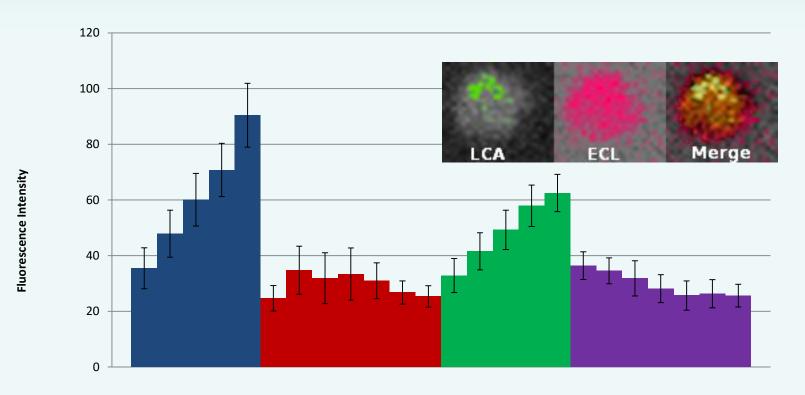






'Sequential' probing of the <u>same</u> live cells





Sequential Glycan Profile at 5 min intervals

LCA (Blue - Lectin), Mannose (Red - Elution), ECL (Green - Lectin), Lactose (Purple Elution)

n=93 cells 6 Trenches

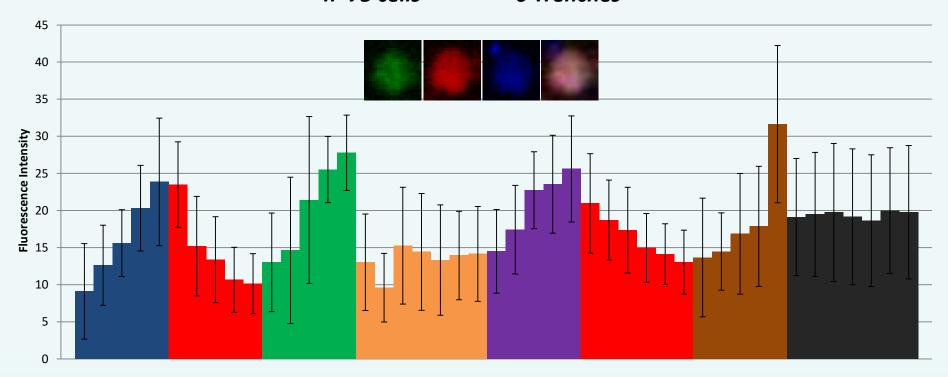
Four lectin sequence



Sequential Glycan Profile 3

LCA (Lectin) Mannose (Elution) ECL (Lectin) Galactose (Elution) ConA (Lectin) Mannose (Elution) WGA (Lectin) GlcNAc (Elution)

n=75 cells 6 Trenches



O'Connell T, Walls, D and O'Connor, B. (2014) 'Glycan Profiling at Single Cell Level with the Microfluidic Lab-in-a-Trench Platform: A New Era in Experimental Cell Biology'. *Lab on a Chip*, 14, 3629-3639.

Final Conclusions



- Lectin probes are novel method for monitoring cell surface glycosylation
- The status of cell surface glycosylation may be linked directly to product quality
- Lectin probes may also be used for the sequentially labelling the *same* cell surface
- Therefore, they are very useful for imaging



OBRIGADO!

The clinical significance of Glyco-forms of Biologic drugs

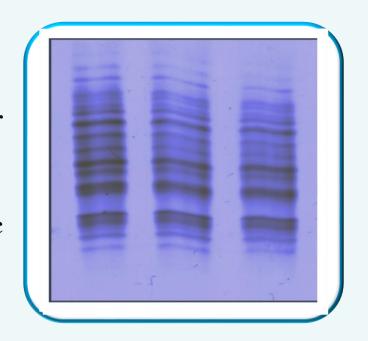


□ Biological diversity of glyco-forms

Different Glyco-forms of the same biologic drug will have different;

- Stabilities (resistance to breakdown or liver clearance rates) and serum half-lives
- Immunogenicity (glycans mask antigenic determinants)

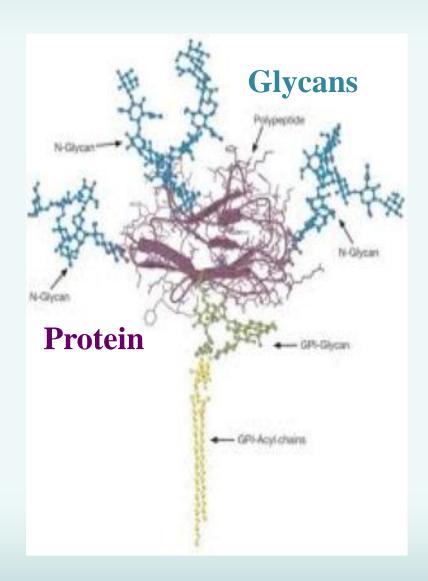
Efficacy i.e. different binding affinities to targets



Glycosylation has a huge effect on the structural and functional of Biologic protein drugs!

Protein Glycosylation - Glycoforms





Most of the 'Biologics' are recombinant Glyco-proteins

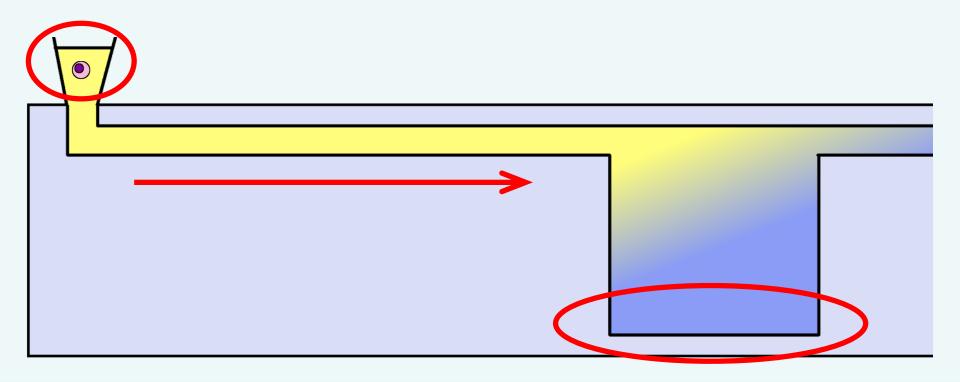
They may also have several Glycosylation sites

They may exist as several 'Glyco-forms' i.e. protein part is identical but the glycans may vary

Each glyco-form of the drug has different stability and efficacy



Lab in a Trench; 'gentle' cell capture DCU



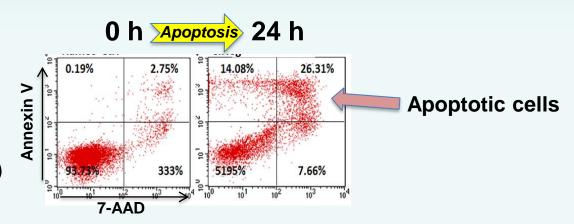
Transfer of lectins or releasing sugars by Laminar flow

Lab-in-a-Trench platform detection of apoptotic cells using lectin probes



Flow Cytometry

- CHO Cells
- Induce apoptosis
- Stained with Annexin V/7-AAD)



Lab-in-a-Trench -Add labelled lectin (NPL)





-NPL lectin binds to α -linked mannose and polymannose structures containing (α -1,6) linkages -these are exposed on the surface apoptotic cells

Pharmaceutical Industry in Ireland



- 13 of the 15 top International Pharmaceutical producers have facilities in Ireland.
- Export 85 billion euros annually (2018)
- Represents 55% of total Irish exports (2018)
- Number 1 National priority area
- Requires highly trained staff/education